



ZENTECH INCORPORATED SCOPE OF SERVICES

Zentech Incorporated (Zentech) provides multi-discipline Design and Engineering for different types of vessels, topside, process facilities, and modules

Facilities Catered to:

- Fixed Platforms
- MODU's
- Jackets
- FPSOs / FSOs
- MOPUs
- LNG Terminals
- FSRUs
- Floating Power Generation
- Process Modules
- Renewable Energy
- P2X projects: Green Hydrogen / Methanol

Zentech does Design and Engineering for both Green Field & Brown Field projects

Types of services:

- Front End Engineering & Design (FEED)
- Basic & Detailed Design
- As-Built
- Review Engineering
- Adequacy Checking
- Feasibility Studies
- Project Management
- Construction Support
- Commissioning Support





Scope of Services Provided by Zentech

Project Management, Construction and Commissioning Services; including but not limited to:

- Project Management in Offices, Fabrication Facilities, Shipyards and Offshore
- Procurement: Interaction with Vendors, Writing Requisitions (MRs) or Data Sheets, Technically Choosing the Equipment, Negotiating and Buying Equipment, Attending FATs, etc.
- Development of detailed Work Scopes
- Method Statement, Construction and Upgrade Procedures
- Construction Management in Fabrication Facilities, Shipyards and Offshore
- Interaction with Class, Shipyard, Flag State and Marine Warranty Surveyors
- Reactivation and Commissioning
- GAP Analysis

Production and Production Support Related Services; including but not limited to:

- MODU MOPU Conversions
- FSO Conversions
- FPSO Conversions
- Well Intervention Barges Construction, Modifications and Upgrades
- Crane Barge Conversions and Upgrades
- Pipe-lay Barge Conversions and Upgrades
- Decommissioning and P&A Vessel Solutions

Structural Engineering and Analysis; including but not limited to:

- Pre-FEED and FEED
- Basic & Detailed Design
- Design, Modeling and Analysis Offshore Fixed and Floating Structures
- Structural Analysis (Tool: STRUCAD/SACS/ANSYS)
 - In-place
 - Site Specific
 - Transportation
 - o Lift
 - Fatigue
- Linear and nonlinear structural analysis of Floating bodies for gravity loads, wind, wave and current
- Frequency domain dynamic analysis for machine vibrations and response to earthquakes, waves, etc.
- Time domain dynamic analysis for blasts with or without temperature loads, pressure loads, seismic motions, machine vibrations.
- Nonlinear analysis including material plasticity, buckling etc. for structures and mechanical components such as pinions, locking system of a jack-up.





- Finite element analysis for Stress Concentration Factors, plated structures, and solid bodies.
- Fatigue analysis for welded joints including dynamic effects due to waves, wind, and other time varying loads such as during transportation.
- Strength and Fatigue analysis for components such as mooring ropes, chains, crane pedestals and other components on ships.
- Crack propagation analysis due to general loading and fatigue loading for components with defects in material experienced either through inclusions, material imperfections or existing minute cracks.
- Reliability analysis for Reserve Strength Ratio (RSR) and Risk Based Inspection (RBI) Planning.
- Local Analysis (Tool: FEMAP)
- Design of modular structures, integrated units, multilevel units
- Structural Drafting (Tools: BOCAD, TEKLA)
- ◆ 3D Modeling (E3D, SP3D)
- Bill of Quantities and material specifications
- Local and Global strength analysis
- Forensic Analysis: Post Failure
- Full Global Analysis
- Redundancy Analysis
- Site-Specific Analysis
- Punch Through Analysis
- Hull and Scantlings Design
- Leg Extension
- Cantilever, Substructure, Drill Floor, Derrick: Engineering, Modifications and Upgrades
- Crane, Thruster and Other Equipment Foundations: Engineering and Design
- Collision Analysis
- Corrosion Analysis
- Wet and Dry Tow Analyses and Procedures
- Earthquake Analysis
- Blast Analysis
- Risers (Rigid and Flexible) Analysis
- Subsea Pipelines





Naval Architecture and Marine Engineering Services; including but not limited to:

- Pre-FEED and FEED
- Detailed Design
- Intact and Damage Stability analysis of floating bodies
- Motion response analysis of floating bodies
- CFD analysis for resistance, and other flow problems.
- Analysis of "sloshing" effects
- Analysis of "slamming" effects
- Longitudinal strength analysis
- Modification of the Ship structure for additional POB, Helideck, Lifeboat addition or systems' modification both mechanical and electrical engineering related
- Life Enhancement of vessels through ZAIMS service, identification of components that need to be replaced.
- Preparation of Dead weight Surveys and Inclining Experiments and actual performance of it
- Establishing a new Load line for modified vessels
- Shipyard construction support
- Commissioning procedures
- Operations Manuals & Stability Booklets
- On-board operations' software for loading and stability of floating bodies
- Mooring advisory with mathematical means and real time equipment performance
- Vessel salvage studies
- Mooring Analysis (Static, Quasi-static, Dynamic and Fatigue)
- Tonnage and Freeboard Calculation
- Load Line Calculations
- Displacement and Payload Upgrades
- Jacket Transportation and Load Out
- Dynamic Positioning (DP) Analysis
- Loading Conditions and Preload/Ballasting Procedures
- In person attendance offshore for offshore vessel moves

Mechanical Engineering Services; including but not limited to:

- Pre-FEED and FEED
- Detailed Design
- P&IDs
- Isometrics and PCF's
- Piping General Arrangements
- Complete 3D Modeling
- Piping Systems up to 15,000 psi
- Firefighting System





- System Steam Balance Calculations
- Riser Tensioners Upgrade
- Skidding Systems Design and Modifications
- Mechanical Locking Systems
- Calculation for Noise and Vibration
- HVAC System for Gulf and Artic Conditions
- Equipment Data Sheets and Specifications
- Steady State and Transient Hydraulic Studies
- Piping Stress analysis
- Design of specific customized mechanical components
- Predictive Maintenance Services using proprietary usage intensity algorithms including provision of sensors and monitoring.
- Preparation of Data Sheets, Specifications and Selection Rotating Equipment:
 - Centrifugal Gas Compressors
 - \circ Blowers
 - Centrifugal Pumps (API)
 - Gas Turbine Generators

Static Equipment:

- Vessels
- Exchangers
- Packaged Units
- Review of Vendor Documents
- Procurement Support
- Factory Acceptance / Site Acceptance

Electrical Engineering Services; including but not limited to:

- Pre-FEED and FEED
- Detailed Design
- Low and medium voltage power system design: concept, basic and detailed for O&G, energy, utility and industrial applications, both onshore and offshore.
- Electrical troubleshooting, fault diagnostics, root cause analysis, phenomena simulation, and customized studies.
- System analysis: power flow, short circuit, protection coordination, harmonics, motor starting, and arc flash.
- Analysis and design of energy storage systems and power electronics.
- Design/upgrade of safety systems: fire & gas, emergency shutdown, public addresser, general alarm, telecom, SIS
- Dynamic positioning system design.
- Instrumentation, control and navigation system design and improvement.
- As-built packages: existing system surveys and drawings update
- Hazardous area assessment and update.
- Intelligent Survey Termination Healthy Status (infrared survey)





- Predictive Maintenance Services using proprietary usage intensity algorithms including provision of sensors and monitoring.
- Power System Studies (Tool: ETAP)
 - \circ $\:$ Load Flow
 - o Short Circuit
 - Motor Starting etc.
- Electrical Power Generation and System Design
- Single Line Diagrams (SLDs)
- Protection Relay Coordination
- Cable Routing Design, Layouts and Material Take-Off
- Lighting System Design, Layouts and Material Take-Off
- Earthing System Design, Layouts and Material Take-Off
- Electrical Terminal Connection Diagram
- Preparation of Electrical Equipment Data Sheets and Specifications
- Review of Offers and Vendor Drawing

Instrumentation Engineering Services; including but not limited to:

- Instrumentation Design Basis
- Control Philosophy and Specifications
- Detailed Engineering and Specifications for:
 - Distributed Control Systems
 - Programmable Logic Controllers
 - Emergency Shut Down Systems
- Fire and Gas Detection System
- Philosophy and Specification
- Sizing of Control Valves, Flow Elements, Safety Valves, etc.
- Instrument Indexing
- Data Sheets/Specifications for Instruments, Control Valves, Safety Valves
- Instrument Bulk Material Take-off
- Cable Selection and Scheduling
- Control Room Design including Panel, Console Layouts
- Cable Tray Layout and Conduit Routing
- Instrument Installation Hook-ups
- Instrument Loop Diagrams
- Review of Vendor Drawings and Documents
- Technical Bid Evaluation for Instruments, Valve





Process Engineering Services; including but not limited to:

- Process Simulation & Process Optimization (Tool: HYSYS)
- Expertise in Dynamic Simulation for transient behavior studies
- Flow Sheet development with Heat and Material balances
- Preparation of PFD and P&ID
- Specifications for Process Equipment and Instruments
- Line Sizing, Equipment Sizing
- Basic Engineering Package for Process Units, Utilities
- Conceptual Top-side Layout
- Process Control Philosophy
- Process Shutdown Philosophy (Normal & Emergency)
- Cause and Effect Diagram
- HAZOP Studies
- Flare network analysis (Tool: FLARENET)
- Hydraulic calculation (Tool: PIPENET)
- Heat Exchanger design (Tool: HTRI)
- Blow down study (Tool: HYSYS Depressurization)

Process Safety

- Risk:
 - Qualitative Risk Assessments
 - Quantitative Risk Assessments
 - Risk/Opportunity Workshop Facilitation
 - Functional Safety Assessments
 - Technical Integrity management
 - Process Safety Management
 - ALARP Demonstration
 - Technical Safety:
 - Safety Cases
 - Emergency Response Planning
 - HAZID/HAZOP Facilitation
 - Layout Reviews
 - Safety Critical Elements
- Identification
 - Fire Safety Studies
 - o Reliability/Availability Modeling
 - Major Hazard Areas





LNG Plants Design and Engineering:

- Process Design and Equipment Selection based on Project Requirements
- General Arrangement and Equipment Layout
- Structural Design Offshore Jack-up Rig / Platform or Land
- Detailed Engineering and Equipment Procurement
- Project Management & Commissioning

P2X Projects: Green Hydrogen, E-Methanol, Green Ammonia:

- Coordination with Renewable Energy Providers & Project Sizing based on Power Profile
- Green Hydrogen Electrolyzer Selection and BOP Equipment Design
- Technology Licensor Selection for Methanol, Ammonia and other uses
- General Arrangement and Equipment Layout
- Detailed Engineering and Equipment procurement
- Project Management & Commissioning

General Arrangement and Layout Studies; including but not limited to:

- General Arrangement and Equipment Layout
- Fire Safety and Prevention Plan
- Escape Routes and Hazardous Area Plan
- Watertight Integrity and Structural Fire Protection Plan
- Crane Radius and Material Handling Studies
- Detailed Layout for Overall Topsides / Process Plant
- 3D MODELING (Tools: E3D / SP3D)
- Equipment Layout Drawings
- Piping Materials
- Specifications
- Specifications for Specialty Items
- Piping General Arrangement
- Piping Isometrics
- Pipe Stress Analysis (CAESAR II)
- Pipe Support Design
- Material Take Off

Software Enabled Services

- Asset Integrity Management Solution for Fixed and Floating Structures including Commercial and Military Ships.(ZAIMS *)
- Vessel Management Solutions (ZAIMS for Vessels)





- Load and Stability Management (LosJack, LoSemi, LoShip)
- Weight Management Solutions (WMS)
- Mooring Advisory Software (ZenMas/ ZenMap)
- Mooring Analysis Software (ZenMoor)
- 3-D Crack Propagation Prediction (ZenCrack)
- Wave Radiation Diffraction Program for Floating Bodies (Neptune)
- Zentech Watch Circle Program for Drillships- Mathematical Modelling (Z-Watch Circle)

* All vessels using Zentech Patented **ZAIMS** Service automatically qualify for SHM Tier 2 notation on their vessels

New Build Vessel Designs

- Jack-ups Drilling (R-550-D)
- Jack-ups Liftboats / Multipurpose Service Vessels (MPSVs) (Z-210)
- Jack-ups Specialized design for LNG Facility
- Jack-ups Semi Hybrids for Polar Waters
- ♦ Jack-ups Multipurpose service vessels for disassembly, transport and reassembly for areas such as Caspian Sea (Z-210 CS)
- Jack-ups vessels for Wind Farm Installation
- Semisubmersibles (Eva-Plus)
- Self-Erecting Platform Rigs
- Swath vessels for Wind Farm Maintenance
- Vessels for Gathering Plastics in the Ocean
- Offshore Liquid Mud Plant Vessel (LMPV)
- Anchor Handling Tug Supply (AHTS) vessel

Note: All vessels using Zentech Patented **ZAIMS** Service automatically qualify for SHM Tier 2 notation on their vessels

Specialty Services - SIGNAGE

- Signage surveys with detailed GAP ANALYSIS
- All signs can be customized as per the client's requirement
- Shall be installed with our rope access team faster and cost effective (can avoid scaffolding)
 - International safety-Mandatory, Prohibition and warning signs
 - \circ Valve and equipment tags
 - IMO signs Life saving and fire fighting
 - Pipe markings color coded for Oil/Water/Brine/Etc.
 - Operational Boards





- Right to know signs
- Other specific customer needs
- Multilingual Signage for wide temperature range, -40F to 250F
- 5 Year Replacement Warranty on Signage

Specialty Equipment

- Locking Device for Jack up Legs (Zen-Lock)
- Catching Dropped Objects (Zee-Sock)
- Jetting System
- Load Monitoring Devices for Offshore Jackups and Fixed Platforms

ZXR: Virtual Capture Modeling

- ZXR–Marketing (ZXR-M)
 - Detailed Photo Realistic Walk-Thru with 3D model
 - \circ "Tagging," or notations of, areas with media attachments (PDF, JPG, Video, Sound, or any type of media)
 - Facilitate exploring onboard
 - Eliminate traveling to offshore assets
 - Cross-collaboration with Clients
 - Photorealistic HD Quality; "Final Product" Marketability
- ◆ ZXR-Engineering (ZXR-E)
 - Point Cloud Data: A set of data points in space. Each point has its set of (X,Y,Z) coordinates
 - \circ Data capture (even in no lighting environments) within +/- 1-2mm accuracy
 - Ability to accurately create, modify, or compare 2D drawings and 3D
 - Maximizes integration to review onboard state with design and engineering teams by exploring spaces in a 360 environment from their own computers
- ◆ ZXR-Inspection (ZXR-I)
 - STOP THE NEED OF PERSONNEL ENTERING TANKS FOR INSPECTIONS saving time, money, and reducing risk of personnel
 - Collaborative viewing
 - Improved Structural Integrity thru higher quality inspection planning
 - Data capture (even in no lighting environments) with onboard lighting system
 - 3D Modeling with onboard LIDAR
 - UTI Thickness Gauging with onboard Module
 - Flammable Gas Monitor onboard
 - Intrinsically Safe for Zone(s) 1 & 2
- ZXR–Rover Inspection (ZXR–ROV)
 - \circ $\,$ Underwater inspection of legs and hulls at a depth of up to 1000m $\,$
 - Advanced SONAR modeling capable





• UWILD, Sea Chest, Ballast Tank, Mooring/Riser Inspections and Drill Monitoring

Green House Gas (GHG) Services

- Carbon Footprint Accounting System (Z02), as per EPA and GHG Protocol
- Assessment and improvement of energy systems for carbon reduction
- Carbon footprint and lifecycle assessments (LCA)
- Green Hydrogen /Methanol: EPIC of Modular Plants. (In partnership with Splitwaters)

Preventive & Predictive Maintenance Services (PMS)

- Vibration Monitoring and noise Analysis
 - **Predictability**: Enables maintenance staff to schedule repairs and procure necessary parts in advance.
 - **Safety**: identifies and rectifies faults; thus, preventing potential hazards.
 - **Preserve the Equipment**: By minimizing unexpected failures, vibration monitoring helps in avoiding production halts.
 - **Optimize Maintenance**: Extends the lifespan of equipment and aligns maintenance schedules more closely with actual needs.
 - **Reliability**: Anticipates problems before they occur, enhancing the overall reliability of machinery and instilling confidence in maintenance schedules and budgeting.

Thermography

- Condition assessment of equipment
- Early detection of defects and predicting breakdowns and their severity
- Life extension of equipment
- Customized PMS development
- Conducting live surveys and hence no production loses

EX Survey

- Conduct a review of the facility and provide condition of asset
- Gap Analysis
- Hazardous Area inspection and verification to check the products in Hazardous Area for compliance with the requirements directives and Hazardous Zone
- Technical Support, EX Design, Drawings, Check List, Manuals and Risk Assessment
- Documentation: Inspection Report, EX Register, and Certificate Verification